Surface Technologies



CONSTRUCTION INDUSTRY SYSTEMS SOLVENT-FREE COATINGS

**DATA SHEET** 

	Aradur <sup>®</sup> 943 <sup>#</sup>
	Liquid, solvent-free, formulated aliphatic polyamine adduct
Applications	<ul> <li>coatings for tanks holding chemicals, fuels, solvents and even highly concentrated alcohol beverages</li> <li>coating of floors and drip pans</li> <li>coating of pipes and ship tanks</li> </ul>
Properties	Suitable for food contact according to

## **Properties**

- EU Directive 90 /128 EEC: all components are on List A of the definitely approved products and also the resulting oligomeric intermediate, provided it is reacted in the finished product. Concluding: approved from all points of view.
- FDA listing 21 CFR 175.300, providing it is cured with e.g. GY 250, which is always the case in practice.

## Properties in general:

- · very short potlife
- · strong exudation and some surface defects
- moderate flexibility, good adhesion, high hardness.
- very good resistance to solvents (even to conc. ethanol) and inorganic acids Addition of solvents has the following effects:
- longer potlife

values are not guaranteed.

- with toluene, ethylacetate and with butanol no exudation
- resistance to acids decreased
- resistance to solvents mostly increased (best is toluene)
- potable ethanol can be added to make food grade formulations sprayable Exudation will prevent intercoat adhesion. Pigmentation and/or solvent can reduce/eliminate exudation. Air driers in tanks will (also) prevent exudation.

Key data	Specified key data

Aspect (visual) Colour (Gardner, ISO 4630)	clear liquid ≤ 5			
Amine number (ISO 9702)	730-840	[mg KOH/g]		
Viscosity at 25 °C (ISO 9371B)	3400 - 5000	[mPa s]		
Specified key data are individually checked throughout and guaranteed.				
Typical key data				
H <sup>+</sup> active equivalent weight	38	[g/eq]		
Density at 25 °C (ISO 1675)	1.08	[g/cm <sup>3</sup> ]		
Flash point (Pensky Martens, ISO 2719)	≥ 110	[°C]		
As-supplied form	liquid			
Odour	yes (ammonia)			
Shelf life (at storage temperature between 2 - 40 °C) (see expiry date on original container)	several years			
Hazardous decomposition products	carbon monoxide, carbon			
(when disposed of in fire)	dioxide, nitrogen oxides and			
	other toxic gases	and vapours		
Disposal	regular procedures approved by			
·	local authorities			

In addition to the brand name product denomination may show different appendices, which allows us to differentiate between our production sites: e.g. BD = Germany, US = United States, IN = India, CI = China, etc. These appendices are in use on packaging, transport and invoicing documents. Generally the same specifications apply for all versions. Please address any additional need for clarification to the appropriate Huntsman contact.

Mix ratios	Components		Parts by w	eight					
	Araldite GY 250		100	-	-	-	-	-	
	Araldite GY 255		-	100	-	-	-	-	
	Araldite GY 257		-	-	100	-	-	-	
	Araldite GY 260		-	-	-	100	-	_	
	Araldite PY 302-2		-	-	-	-	100	-	
	Araldite PY 304		-	-	-	-	-	100	
	Aradur 943		20	21	20	20	21	22	
	Viscosity at 25 °C	[mPa s]							
	(ISO 12058-1)		10400	7200	8700	12200	4500	7050	
	Gel time	[min]							
	(Tecam, 100 ml, 20 °C	, 65% RH)	15	12	13	10	14	12	
Storage	Aradur 943 should be stored in a dry place, preferably in the sealed original container, at temperatures between 2 and 40 °C. The product should not be stored exposed to direct sunlight.								
Handling precautions	Mandatory and recommended industrial hygiene procedures should be followed whenever our products are being handled and processed. For additional information please consult the corresponding product safety data sheets and the brochure "Hygienic precautions for handling plastics products".								
Note	Aradur <sup>®</sup> is a registered		tsman LLC or aı	n affilia	te ther	eof.			

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